

SWING M



Operating Instructions

Step 1

Make sure bin is clean. If dirty then clean before using.

Step 2

Connect power – If using a generator make sure it is at least 20kva.

Step 3

Fill the material bin with about ½ L of wall paper glue for lubrication. **Never run machine dry, it will burn up the Rotor/Stator.**



Material bin

Rotor/Stator

Step 4

Connect mortar pressure guage to the end of the Rotor/Stator.

Step 5

Flush water through the mortar hose using the water faucet adapter. When done drain out all water from mortar hose.

Step 6

Pre-lubricate the mortar hose by pouring about 1L of wall paper glue into the end of the mortar hose that connects to the Rotor/Stator. The glue will be flushed through the mortar hose with the first mixing.

Step 7

Connect mortar hose to Rotor/Stator.

Step 8

If using a remote control plug it in now to the remote control plug.



Remote control plug in

Step 9

Turn the pump motor switch on (to the right). Press the **GREEN** main power switch. **GREEN** illuminator light should come on. Your machine is ready to go.



Pump motor switch

Step 10

Fill bin with pre-mixed material. Your machine is controlled with the remote control if using one. Press the remote button to start the machine, adjust the speed to desired speed and run material through the mortar hose. When material comes out end of hose stop and put on nozzle if your going to use one. Always check pressure in mortar hose. Should be about 1 bar of pressure for every meter of hose. If hose gets plugged, stop pump motor and use purge hose connected to a water supply to flush out blockage. If blockage will not clean out, run pump motor in reverse for only 1-2 seconds to eliminate pressure in mortar hose (check pressure guage), then disconnect and clean out. If machine shuts off because of too many amps, open cabinet and push reset button. Start again.

SWING M



Cleaning Instructions

Step 1

Run mortar bin empty of material then clean bin with water and run through hose. **Don't run machine with no mortar or water in it, will burn up Rotor/Stator!**

Step 2

Check pressure guage, if at "0" then disconnect mortar hose. Insert the 2 small **orange** cleaning balls into the mortar hose, then connect mortar hose to water supply and rinse out until the 2 **orange** balls come out the other end. Do this procedure twice. Your hose is now clean. Rinse outside of mortar hose with water.



Orange cleaning balls

Step 3

Takeoff pressure gage and clean with soapy water.

Step 4

Fill mortar bin with water and run machine until clean water comes out the Rotor/Stator.



Rotor/stator

Step 5

Unplug machine.

Step 6

At the underneath of the mortar bin is a drain screw. Take it off to drain the rest of the water out of the mortar bin. Replace when done.



Drain plug

Step 7

Clean the outside with soapy water.

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